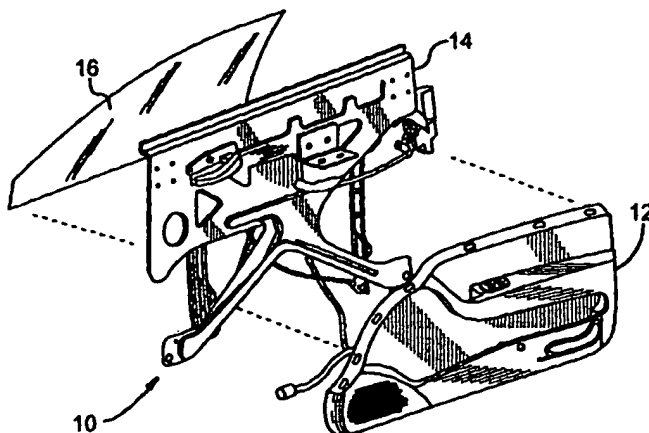




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(21) International Application Number: PCT/CA00/00241 (22) International Filing Date: 9 March 2000 (09.03.00) (30) Priority Data: 60/123,905 11 March 1999 (11.03.99) US (71) Applicant (for all designated States except US): ATOMA INTERNATIONAL CORP. [CA/CA]; 521 Newpark Boulevard, Newmarket, Ontario L3Y 4X7 (CA). (72) Inventor; and (75) Inventor/Applicant (for US only): KIREJCZYK, Juliusz [CA/CA]; 141 Castle Rock Drive #18, Richmond Hill, Ontario L4C 5N2 (CA). (74) Agent: IMAI, Jeffrey, T.; Magna International Inc., 337 Magna Drive, Aurora, Ontario L4G 7K1 (CA).		(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>

(54) Title: DOOR MODULE HAVING STRUCTURAL CARRIER



(57) Abstract

A vehicle door module (10) has a hardware sub-module (14, 114) and a trim sub-module (12). The hardware sub-module (14, 114) includes a structural carrier plate (54) containing hardware mounting surfaces. The carrier plate (54) has an upper body panel (62) and a bifurcated lower body portion comprising two legs (64, 66) extending from the upper body panel in opposite directions. Door hardware (56, 58) is mounted on the mounting surfaces. A window regulator assembly (60) is mounted on the structural carrier plate (54). The trim sub-module (12) is mounted to the hardware sub-module. The trim sub-module (12) has a trim panel (18), a water barrier (24) film and a wiring harness. The water barrier film is contoured to extend about and seal a periphery of the trim panel (18). A portion of the wire harness (26) is sealed to the water barrier (24) and connectors of the wiring harness extend from the trim sub-module (12) at predetermined locations. The carrier plate (54) is sized to be fitted in both a long low profile door and a short high profile door while the trim sub-module (12) is customized to fit onto one of the door styles.

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Door Module Having Structural Carrier

Field of Invention

This invention relates to an improved door module having a structural carrier. In particular, this invention relates to a door module having a structural carrier which minimizes the tooling required for utilizing the door modules on different vehicle models.

Background of Invention

The automotive parts supply industry has been evolving towards the supply of not merely individual parts but the supply of modules. Modules have the advantage of providing a greater number of parts and functionality into a single module while being easier and quicker to install on the assembly line.

Door modules have been proposed since a door frame is easily separated from the functional and aesthetic aspects of the door, thus making the vehicle door particularly attractive for modular assembly. An example of such a system is described in United States patent no. 5,095,659.

However, automotive equipment manufacturers have also been evolving towards several vehicles derived from a single platform. Current door module designs have been designed specifically for a particular vehicle and must be modified or redesigned for other vehicles, even on the same platform. For example, in United States Patent nos. 5,251,403; 5,367,832; 5,425,206 and 5,535,553, a one piece plastic frame is provided to support the door hardware. However, the plastic frame must be customized for each vehicle and door type adding tooling and molding costs to each vehicle.

Summary of the Invention

The disadvantages of the prior art may be overcome by providing a door module having a structural carrier which provides a common element for door modules which can be applied to several vehicle door types.

It is desirable to provide a door module having a vapor barrier which incorporates
5 a wiring harness thereby minimizing the need for coating or wrapping the wires.

It is desirable to provide a door module having a structural carrier plate having a base size which can be adapted to fit any size door, thereby enabling the use of common components for different door types and different vehicle models.

According to one aspect of the invention, there is provided a vehicle door module
10 having a hardware sub-module and a trim sub-module. The hardware sub-module includes a structural carrier plate containing hardware mounting surfaces. The carrier plate has an upper body panel and a bifurcated lower body portion comprising two legs extending from the upper body panel in opposite directions. Door hardware is mounted on the mounting surfaces. A window regulator assembly is mounted on the structural
15 carrier plate. The trim sub-module is mounted to the hardware sub-module. The trim sub-module has a trim panel, a water barrier film and a wiring harness. The water barrier film is contoured to extend about and seal a periphery of the trim panel. A portion of the wire harness is sealed to the water barrier and connectors of the wiring harness extend from the trim sub-module at predetermined locations. The carrier plate is sized to be fitted
20 in both a long low profile door and a short high profile door while the trim sub-module is customized to fit onto only one of the door.

Description of Drawings

In drawings which illustrate an embodiment of the invention,

25 Figure 1 is an exploded perspective view of a door module of the present invention; and

Figure 2 is an exploded perspective view of a second embodiment of a door module of the present invention;

Figure 3 is an exploded perspective view of the trim sub-module for the door module embodiment of Figure 1;

5 Figure 4 is an end sectional view of a wire harness of the door module embodiment of Figure 1;

Figure 5 is an exploded perspective view of the door hardware sub-module for the door module embodiment of Figure 1;

10 Figure 6 is an exploded perspective view of the door module embodiment of Figure 1 being assembled to a door frame;

Figure 7 is an exploded view of the door module embodiment of Figure 1 being assembled with an upper door trim; and

Figure 8 is side elevational view of a carrier plate of the door module embodiment of Figure 1 as applied to different vehicle door types.

15

Description of the Invention

Referring to Figure 1, there is illustrated a door module 10 of the present invention. Door module 10 generally comprises a lower trim sub-module 12, a hardware sub-module 14 and a glass 16.

20 Referring to Figure 2, a second embodiment of the present invention is illustrated. In the second embodiment generally comprises a lower trim sub-module 12, a hardware sub-module 114 and a glass 16. Hardware sub-module 114 is identical to sub-module 14 except that many of the components of the hardware sub-module are integrated.

Referring to Figure 3, the lower trim sub-module 12 is illustrated. Trim sub-
25 module 12 generally comprises a lower trim panel 18, a speaker mounting bracket 20, a speaker 22 a water barrier 24 and a wire harness 26.

The lower trim panel 18 is made by any conventional process, including United States patent nos. 5,387,390; 5,397,409; and 5,571,355. The lower trim panel 18 has an upper flange 28 and a speaker mounting area 30. Flange 28 has a series of access holes 32 for receiving clips to secure the upper trim panel as will be discussed further on.

- 5 Speaker mounting bracket 20 fastens to the lower trim panel 18 at the speaker mount area 30. Speaker 22 mounts to the speaker mounting bracket 20 in a conventional manner. The attachment to the lower trim panel 18 at this stage is primarily for positioning and locating purposes. The trim panel 18 supports the speaker 22 during shipping and assembly. A switch panel 34 and a courtesy light 36 are mounted to the interior of the
- 10 lower trim panel 18. The trim panel 18 has a series of fasteners 38 extending outwardly for joining the door module 10 to a door frame.

- Water barrier 24 is a flexible sheet of water impermeable material such as polypropylene or other synthetic plastic material. The sheet is contoured to extend about the periphery of the lower trim panel 18. The water barrier 24 has a speaker hole 40
- 15 which fits about the speaker 22 and allows the speaker 22 to extend therethrough. Water barrier 24 seals about the periphery of the lower trim panel 18 presenting a water barrier preventing moisture intrusion.

- The wire harness 26 comprises a series of wires for electrically connecting the electrical components of the door, such as the power latch, power window, speaker,
- 20 power mirror and courtesy lights. The wires include a door latch connection 42, a window regulator connection 44, a speaker connection 46, a mirror connection 48 and a main connection 50. Each of the connections, 42, 44, 46, 48 and 50 exit the water barrier 24 at convenient locations. The wires on the moisture side of the water barrier 24 are wrapped or coated in a conventional manner. On the dry side, the wires can be mounted
- 25 to the inner face of the water barrier 24 and then covered by an impermeable cover sheet 52. The cover sheet 52 is then sealed to the water barrier 24 to substantially seal the wires

of harness 26. The water barrier 24 carries and seals the wire harness 26, minimizing the amount of wrap or coating for the wire harness 26.

Referring to Figure 5, the hardware sub-module 14 is illustrated. The hardware sub-module 14 generally comprises a structural carrier plate 54, an inside door release handle 56, a latch 58 and a window regulator assembly 60. Structural carrier plate 54 is preferably a stamped sheet metal plate.

Carrier plate 54 generally has an upper body panel 62 and a bifurcated lower body portion comprising two L-shaped legs 64, 66. Legs 64, 66 extend from a central region of the upper panel 62 and extend in opposite directions. The upper panel 62 has mounting surfaces having holes for mounting on the inner face thereof, the door release handle 56, arm rest support bracket 68 and latch bracket 70. Latch 58 is mounted to latch bracket 70 in a conventional manner. Upper panel 62 has an aperture 72 which allows access for the mirror connection 48. Upper panel 62 has embossed areas for improving the rigidity thereof.

As is apparent, the entire upper panel 62 could be utilized to locate and mount door hardware. If the base size carrier plate 54 is utilized in different door types or different vehicles, the door hardware could be mounted anywhere on the upper panel 62 as desired. Additionally, custom brackets, such as latch bracket 70, can be modified to fit different vehicles and door types.

The window regulator 60 is mounted on the outer face of the carrier plate 54. Window regulator 60 has two rails 74, 76 which are fastened to the carrier plate 54. Window regulator 60 also has a motor 78 which electrically connects to connection 44. Glass 16 is then mounted to the window regulator 60 in a conventional manner.

Referring back to Figure 2, the carrier plate 114 is illustrated. The carrier plate 114 is preferably made from a magnesium alloy, although the carrier plate 114 could be made from an injection molded plastic. The magnesium alloy has the advantage that the rails 74, 76 of the window regulator assembly 60 can be cast as an integral part of the

structural carrier plate 114. The upper region is reinforced using conventional ribbing structures.

Conveniently, an arm rest support and a belt structure adjacent the window opening may also be integrally formed during casting of the carrier plate 114.

5 The trim sub-module 12 and the hardware sub-module 14 can be assembled separately and then fastened together as a shipping unit for delivery to the assembly line. The trim sub-module 12 is presented to the hardware sub-module 14 or 114 and then fastened in a conventional manner. Speaker bracket 20 can be fastened directly to the leg 66 of the carrier plate 54.

10 Referring to Figures 6 and 7, the final assembly of the door module is illustrated. The door module 10 is presented to the door frame 80 which comprises an inner panel 82 and an outer panel 84. Main connection 50 is threaded through an opening in the end of the inner door panel 82 for connection to the main electrical system of the vehicle. The mirror connection 48 is threaded through the aperture 72 for presentation and connection
15 to the mirror (not illustrated). The glass 16 is positioned to run in the window channels on the inner periphery of the window frame 86. Once aligned, the door module 10 is fastened to the inner panel 82 using suitable fasteners. In particular, the upper panel 62 is fastened at 88 and 90 to the inner panel 82. Upper trim panel 92, which includes an inner weather seal 93, is then fastened to the lower trim panel 18 by inserting a suitable clip
20 into access holes 32. Additional fasteners could be used to join the trim panel 18 to the door frame 80.

Alternatively, door module 10 can be shipped to the assembly line as a single module and separated prior to installation. The carrier plate (54), including the window regulator assembly 60 is installed in the manner described above. In this condition,
25 access to the inner cavity of the door is provided between the legs 64, 66. The trim sub-module 12 can then be installed and connected to the carrier plate 54 after threading the connectors of the wiring harness through the respective openings in the door.

Referring to Figure 8, some of the advantages of the present invention are illustrated. The hardware module 14, 114 can be manufactured to a base size. The trim sub-module 12 is unique to each vehicle. Thus, the same hardware sub-module 14 can be used for different vehicles on the same or different platforms. Particularly, the hardware sub-module 14, 114 can be fitted on a sedan or sport wagon which is characterized by long low profile door (L2, H1) or alternatively a sport utility vehicle which is characterized by a short high profile door (L1, H2). By sizing the speaker bracket, the speaker can be located in a desired design position for any particular door.

The above-described embodiment of the invention is intended to be an example of the present invention and alterations and modifications may be effected thereto, by those of skill in the art, without departing from the scope of the invention as defined in the appending claims.

Claims

1. A vehicle door module (10) comprising:

a hardware sub-module (14, 114) including a structural carrier plate (54) containing hardware mounting surfaces, the carrier plate (54) having an upper body panel (62) and a bifurcated lower body portion comprising two legs (64, 66) extending from the upper body panel in opposite directions, door hardware (56, 58) mounted on said mounting surfaces, and a window regulator assembly (60) mounted on said structural carrier plate (54), and

a trim sub-module (12) mounted to said hardware sub-module, said trim sub-module (12) comprising a trim panel (18), a water barrier (24) film and a wiring harness, said water barrier film contoured to extend about and seal a periphery of the trim panel (18), a portion of said wire harness (26) being sealed to the water barrier (24) and said wiring harness having connectors extending from said trim sub-module (12) at predetermined locations.

2. A vehicle door module according to claim 1 wherein said trim sub-module (12) further comprises a speaker mount bracket (20) attached to said trim panel (18), a speaker (22) mounted to said bracket (20) and operatively connected to said wiring harness (26), said speaker mount bracket (20) positioning said speaker (22) in a juxtaposition to a speaker grill (30) in said trim panel and connected to said carrier plate (54) after the trim sub-module (12) is mounted to said hardware sub-module (14, 114).

3. A vehicle door module according to claim 2, wherein said water barrier (24) has an opening (40) for receiving said speaker (22) and said water barrier (24) is sealed about said opening (40).

4. A vehicle door module according to claim 2, wherein said trim sub-module (12) further comprises a switch (34) mounted on said trim panel (18) and operatively connected to said wiring harness (26).

5. A vehicle door module according to claim 3, wherein said trim sub-module (12) further comprises a courtesy light (36) mounted to said trim panel (18) and operatively connected to said wiring harness (26).
6. A vehicle door module according to claims 1 or 5, wherein said carrier plate (54) has a base size enabling said carrier plate (54) to be fitted in both a long low profile door and a short high profile door and said trim sub-module (12) is sized to fit onto one of said doors.
7. A vehicle door module according to claim 6, wherein said two legs (64, 66) are L-shaped and support a lower portion of said trim sub-module (12).
- 10 8. A vehicle door module according to claim 7, wherein said window regulator assembly (60) includes a pair of spaced parallel rails (74, 76) and said two L-shaped legs (64, 66) support lower ends of said parallel rails (74, 76).
9. A vehicle door module according to claim 8, wherein said carrier plate (54) is a stamped sheet metal.
- 15 10. A vehicle door module according to claims 1 or 8 wherein said carrier plate (54) is cast from a magnesium alloy and said pair of spaced parallel rails (74, 76) are integrally formed to said carrier plate (54).
11. A vehicle door module according to claim 10 further including an upper trim panel (92) mounted to said carrier plate (54) and positioned to cover a peripheral area of
- 20 the carrier plate (54).
12. A vehicle door module according to claim 10, wherein said door hardware comprises a door latch (58) operatively connected to an inside release handle (56) and said wiring harness.
13. A vehicle door module according to claim 10, wherein said wiring harness is
- 25 sealed to the water barrier by an impermeable cover sheet (52).
14. A vehicle door module according to claim 10, wherein said module further comprises a glass panel (16) mounted to said window regulator assembly (60).

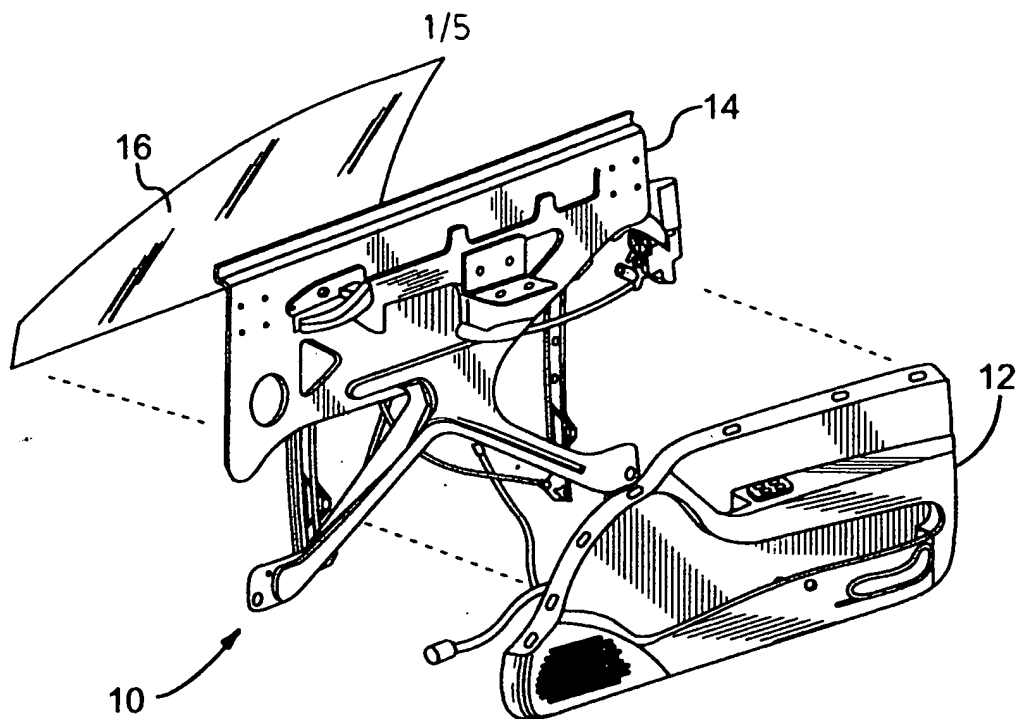


FIG.1

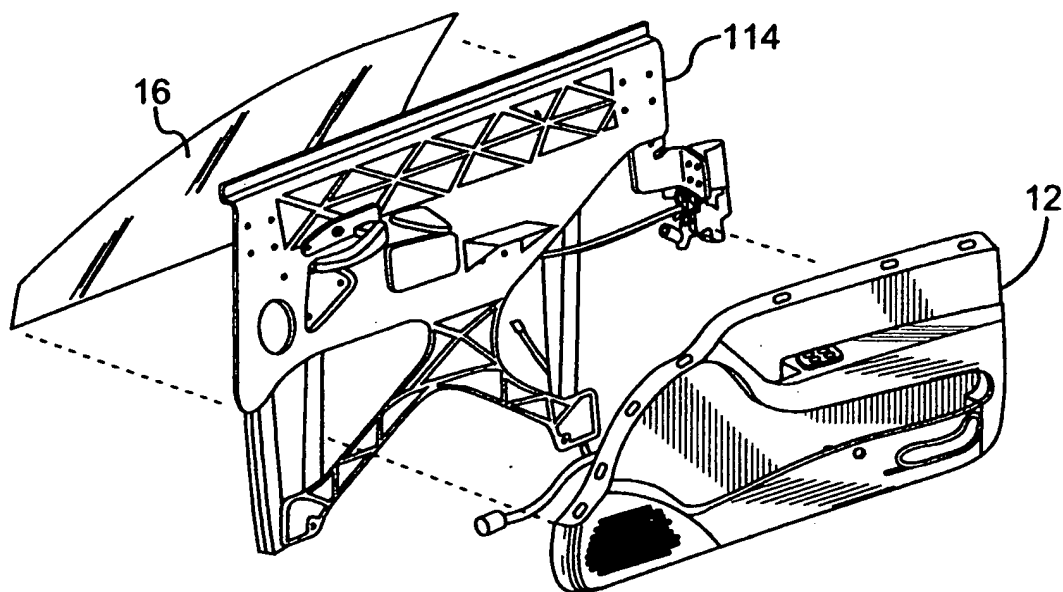


FIG.2

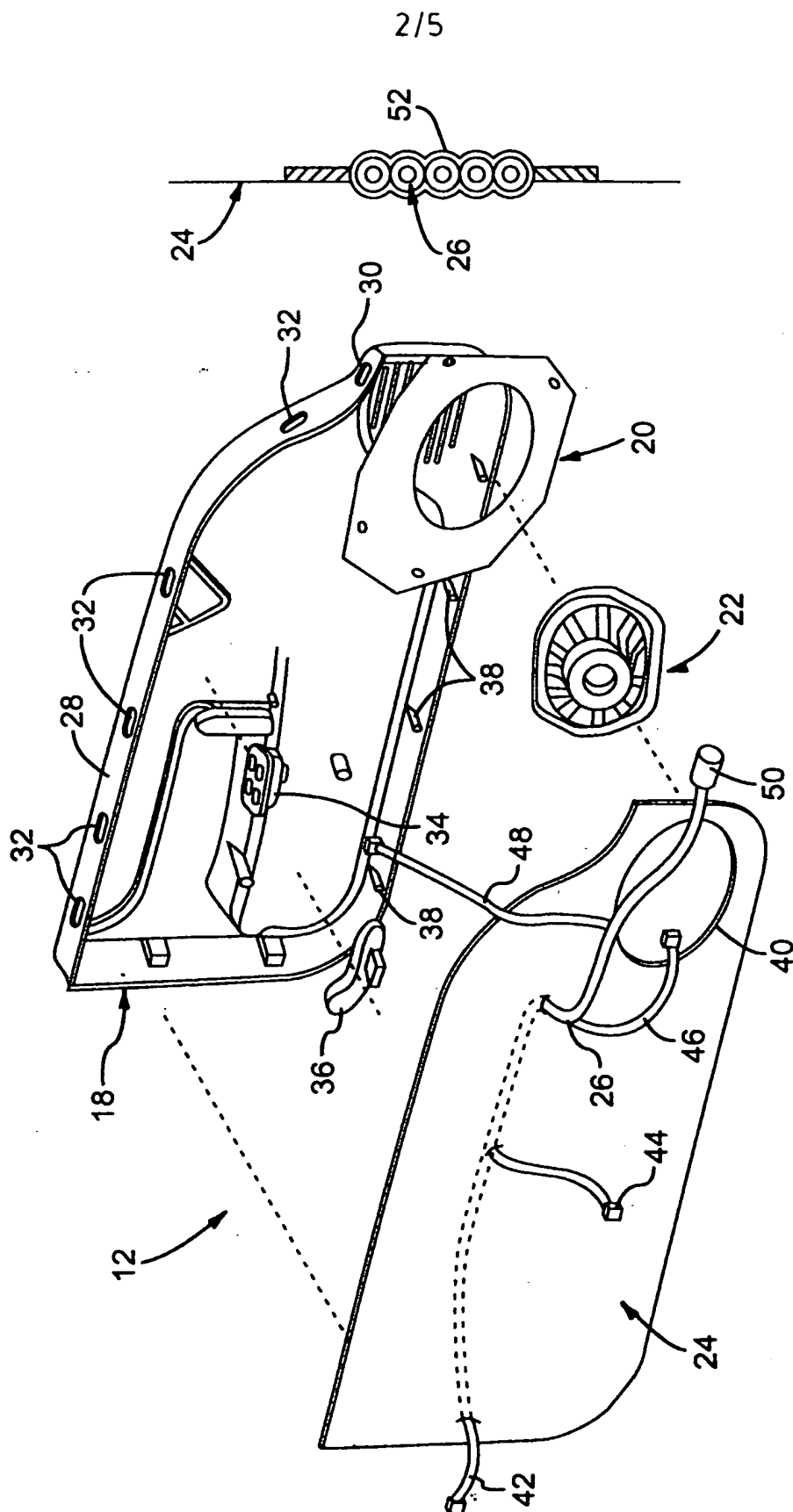


FIG. 4

FIG. 3

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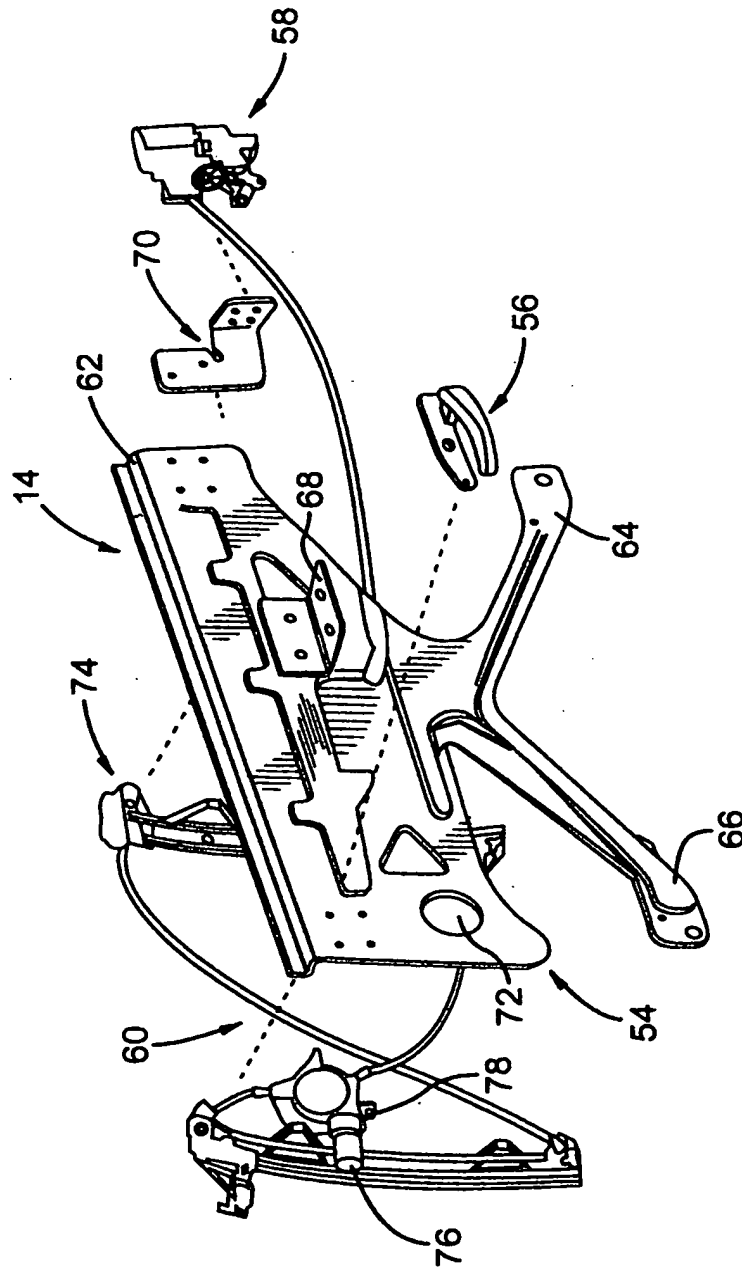
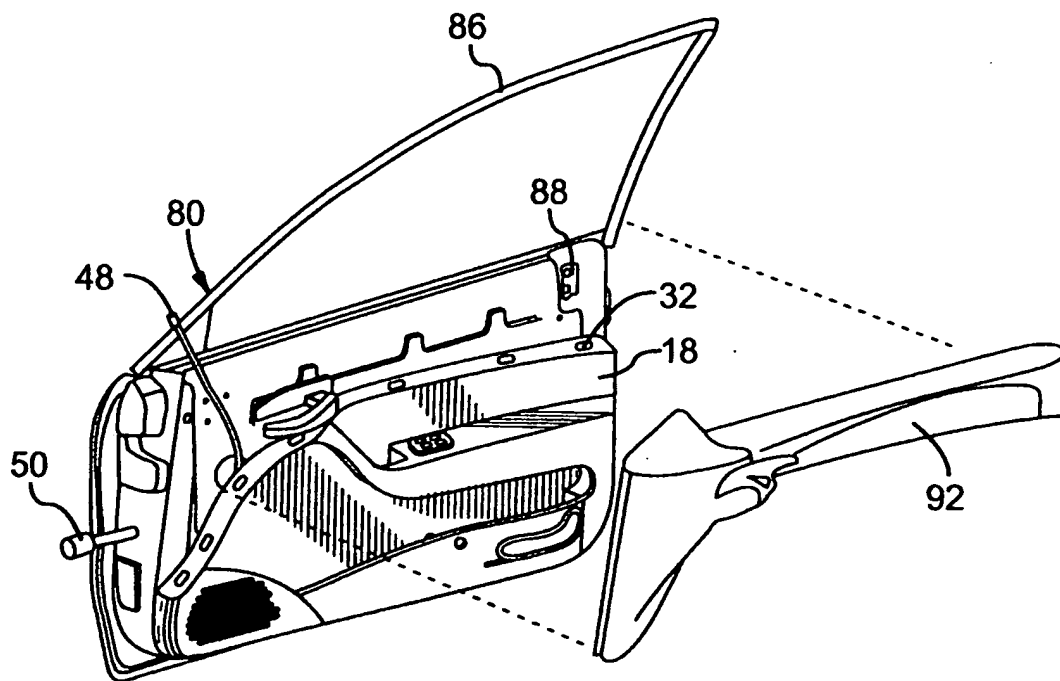
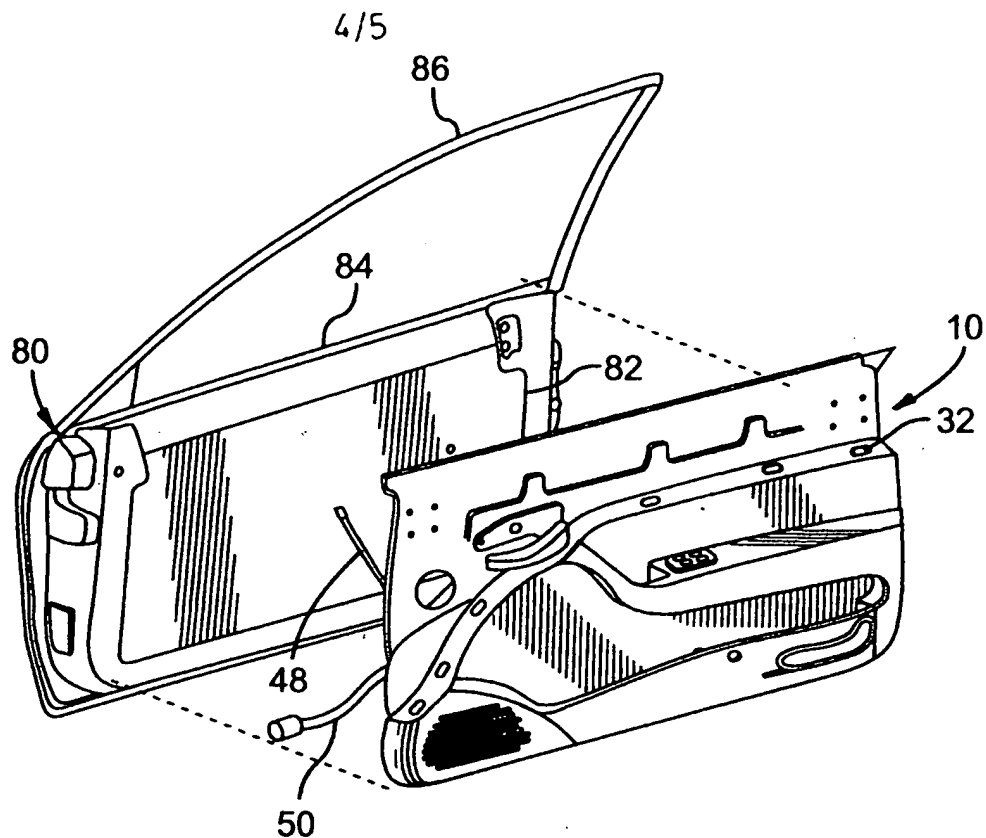


FIG. 5



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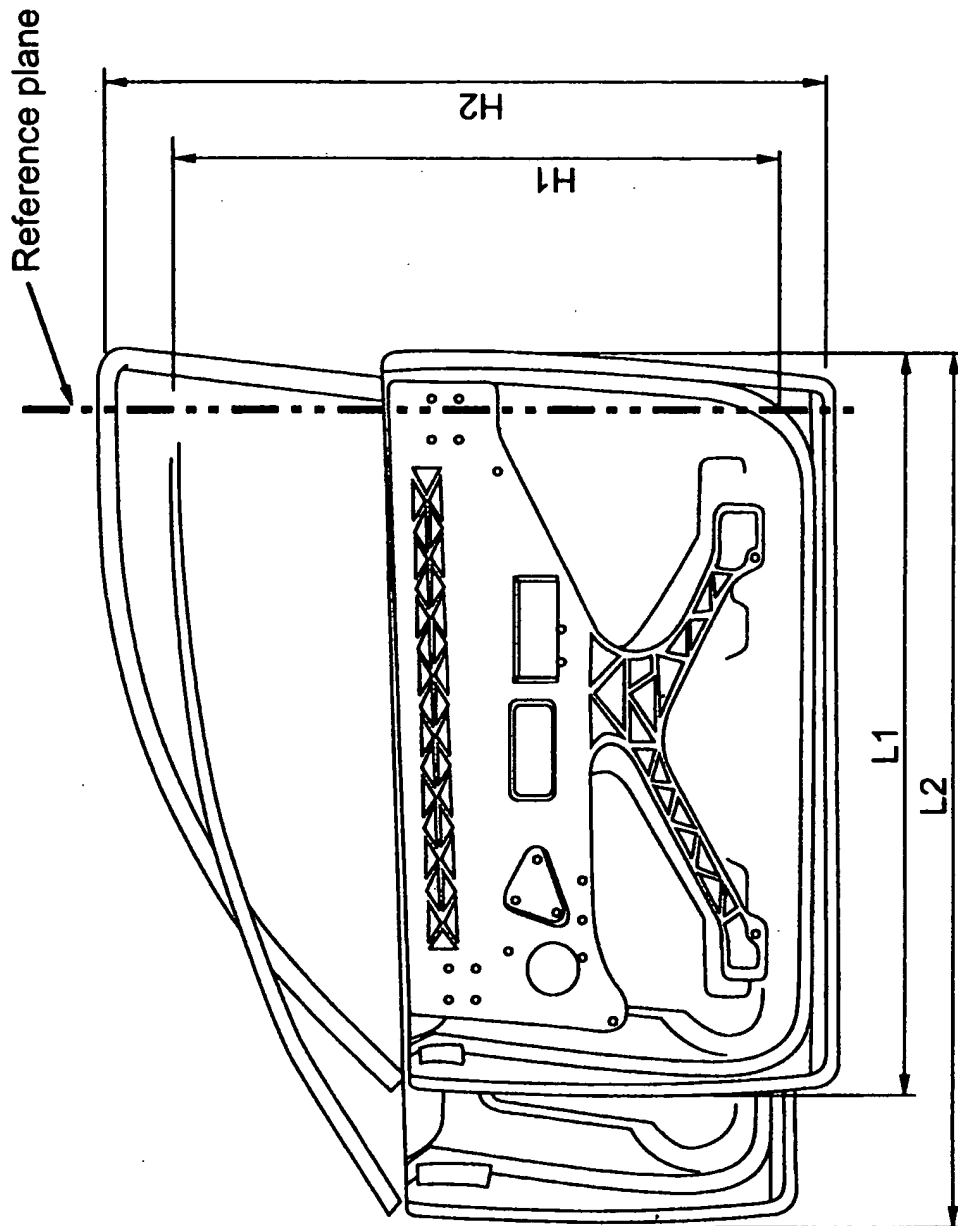


FIG.8

INTERNATIONAL SEARCH REPORT

In ternational Application No

PCT/CA 00/00241

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 B60J5/04 B60R13/02

According to International Patent Classification (IPC) or to both national classification and IPC

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Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B60J B60R

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Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 095 659 A (BENOIT) 17 March 1992 (1992-03-17) cited in the application column 6, line 58 -column 10, line 21; figures ---	1,2
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A	US 5 535 553 A (STASER) 16 July 1996 (1996-07-16) cited in the application column 6, line 51 -column 8, line 49; figures --- -/--	1

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Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	DE 197 12 266 A (HOFFMANN) 1 October 1998 (1998-10-01) column 4, line 55 -column 5, line 57; figure ----	1
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Information on patent family members

International Application No

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